

ENAMEL PRO BROWN

ACRYLIC WATER-BASED FENCE & BARN PAINT

Direct from the
Heart of Horse
Country!

DESCRIPTION

100% acrylic semi-gloss latex water-based paint formulated especially for wood plank fences and barns.

FEATURES

- Non-toxic – soap and water cleanup.
- Flexibility resists chipping and peeling.
- Offers exceptional economy and durability in a user-friendly water-based formulation.
- Provides excellent weather protection and decoration.
- Safe around valuable horses and livestock.
- Can be applied directly to new, weathered or previously painted lumber.
- 3 to 6 years of durability on plank fence, depending on condition and surface preparation. Initial coat on new wood will age quicker than recoats.

RECOMMENDED USES

- Plank fences
- Barns exteriors and interiors
- Silos
- Farm buildings
- New and weathered wood
- Concrete, masonry, and brick
- Metal structures – will not fully prevent rust
- Properly primed steel
- Not suitable for flooring or high abrasion surfaces

CHARACTERISTICS

| | |
|---------------------|--------------------------------|
| Color | Brown, see website for example |
| Finish | Semi-Gloss |
| Flash point | > 201°F (PMCC) |
| Viscosity | 90 KU |
| Available Packaging | 5-gal pails, 55-gal drums |
| VOC | Less than 250 grams/liter |

To increase flexibility and durability, product will dry softer than conventional paints and may retain a slight tack.

SHELF LIFE

2 years unopened, stored out of direct sunlight at temperatures between 40°F and 90°F. Product must be shaken vigorously before use.

Settling can occur, product must be shaken vigorously before use. For best results, flip pails upside down while shaking.

DO NOT FREEZE

COVERAGE

| | |
|-------------------|---------------------------|
| 3 & 4 board fence | 16 ft. / gal., both sides |
| 1 board fence | 26 ft. / gal., both sides |
| Barns | 250 sq. ft. / gal. |

Typical fence posts are placed 8 feet apart.

Coverage depends on many factors such as porosity and roughness of the substrate and material losses during application. Using less than recommended material will lead to decreased durability. May require two coats for best results – especially on new wood.

DRYING TIME @ 77°F / RH 50%

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|--------------|----------|
| Set to touch | 1 hour |
| Re-coat | 4 hours |
| Fully dry | 24 hours |

Drying times vary based on rain, dew, and temperature. Do not paint if rain is expected within 8 hrs.

RECOMMENDED FILM THICKNESS

| | |
|---------------------|------------------|
| Wet film – per coat | 6.0 to 10.0 mils |
| Dry film – per coat | 2.0 to 4.0 mils |

APPLICATION

Product should be thoroughly mixed before use. No thinning needed – if necessary, thin with 4 fl. oz. water per gal. paint.

| | |
|-------------------|-----------------------|
| Application temp. | above 50°F |
| Method | Brush, roll, or spray |

Allow new wood 1 to 3 months to weather to reduce moisture content (less than 15% recommended).

Do not paint the underside of fence planks.

Airless spray:

| | |
|----------|--------------------------|
| Rating | 0.5 gal / minute minimum |
| Pressure | 1800-2500psi |
| Filter | 30 to 60 mesh |
| Tip Size | 0.017" to 0.025" |

SURFACE PREPARATION

For greatest durability make sure surface is scraped or pressure washed thoroughly by removing any peeling or flaking paint before applying.